## The value chain supporting growth

To produce high added-value products and services, Konica Minolta has built a value chain supporting everything from development to procurement, production, distribution, marketing and sales, and after-sales support. Alongside leveraging this value chain to optimize costs, we are also working to improve quality, reduce environmental impact, and develop the people who make it all possible.

## Value Chain R&D **Production Procurement** Distribution P.53 P.54 P.54 P.54 • Improve and maintain logistics Utilize the four core technologies · Mitigate procurement quality risk Improve quality and avoid the risk of materials, optics, nanoscale through supplier diversification of overconcentrating production quality (improve lead times and Work with business partners to fabrication, and imaging to sites in China by developing reduce damage and losses) through develop revolutionary products conduct quality improvement additional production facilities in KPI management in cooperation activities **ASEAN** with logistics (shipping and Share quality issues and inventory) partners (contractors) cross-deploy countermeasures by conducting Production Capability Conduct logistics network design Quality and respond flexibly to reduce Improvement loaistics risks (freight congestion Initiatives caused by natural disasters, government policies, conflicts, etc.) Quality Management (pg. 56) • Reduce CO2 emissions through · Create the green products that Work with business partners to Conduct green factory operations customers and society need promote the Procurement that simultaneously reduce better logistics efficiency Develop the environmental Collaboration activities for environmental impact and cut costs Make packaging smaller and technologies for creating green ongoing mutual improvement of Conduct upgrade recycling (using lighter products business environments upgraded recycled materials) to Work with business partners to solve regional environmental issues **Environmental** conduct green supplier activities **Initiatives** and reduce environmental impact Environmental Management (pg. 57) Hold the Challenge Engineers · Improve skills through personnel Conduct Product Safety Strengthen logistics strategy Forum to develop young rotation in and outside of Japan Education to improve awareness planning ability aimed at overall technicians and technologies aimed at optimization Develop technology management product safety Strengthen ability to execute staff (MOT education) At production sites, conduct when building a distribution Human Provide intellectual property activities for building well-rounded network Resource education in China, where patent people and provide safety and **Initiatives** acquisition is heating up health education Human Resource Management (pg. 58) Work with business partners to Achieve highly-efficient Reduce costs by improving U.S., China, and other countries control costs, beginning at the production through digital shipping efficiency (improving Invest at least 70 billion ven manufacturing (ICT, automation) container/truck loading efficiency) development stage **Cost Initiatives** annually in R&D Conduct efficient global Introduce universal production Optimize inventory and improve procurement activities that processes by using modules shipping efficiency through optimal placement of distribution account for logistics, exchange rate volatility and other factors



