



EcoLeaf

Type III Environmental Declaration (EPD)

Registration number : JR-AI-20080E-A

Ecoleaf Environmental Labeling Program

Sustainable Management Promotion Organization

2-1, Kaji-cho 2 chome, Chiyoda-ku, Tokyo Japan

<https://ecoleaf-label.jp/>

KONICAMINOLTA, INC.

# bizhub 360i



## Functional unit

Per unit of product

## System boundary

■ final products     intermediate products

Raw material acquisition, Production, Distribution,  
Use & maintenance, End-of-Life

## Main specifications of the product

Model name : bizhub360i

■ Marking technologies : Electrophotographic Printer (EP)

■ Printing speed(A4) : Monochrome 36 prints-per-minute

■ Printing paper : Maximum A3

■ Duplex function : Standard

## Company Information

Please direct any inquiries or comments  
to e-mail: [eco-support@konicaminolta.com](mailto:eco-support@konicaminolta.com)

Registration#	JR-AI-20080E-A
PCR number	PA-590000-AI-03
PCR name	Imaging input and/or output equipment
Publication date	09/10/2020
Verification date	01/28/2021
Verification method	System certificaion
Verification#	JV-20080-A
Expiration date	01/27/2026

## PCR review was conducted by:

Approval date	11/08/2019
PCR review panel chair	Masayuki Kanzaki (Sustainable Management Promotion Organization)

## Third party verifier\*

Kazuo Naitou

Independent verification of data & declaration in accordance  
with ISO14025

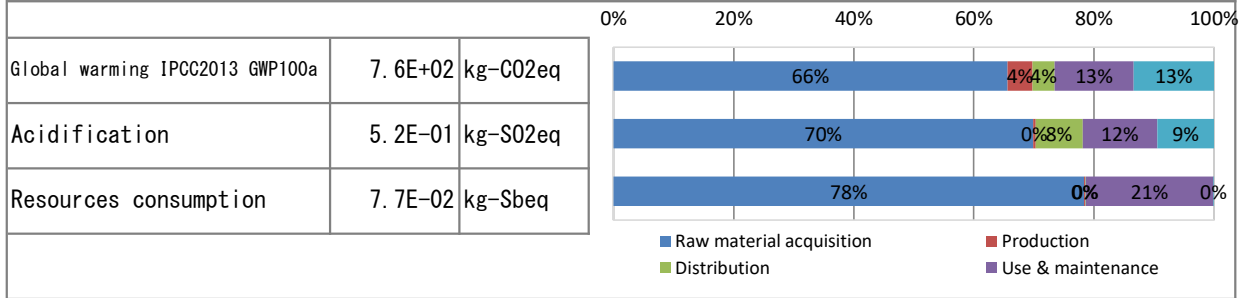
internal     external

\*Auditor's name is stated if system certification has been performed.

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1. Results of life cycle impact assessment (LCIA)



Parameter	stage	Unit	Total	Raw material acquisition	Production	Distribution	Use & maintenance	End-of-Life
Global warming IPCC2013 GWP100a		kg-CO <sub>2</sub> eq	7.6E+02	5.0E+02	3.2E+01	2.8E+01	1.0E+02	1.0E+02
Acidification		kg-SO <sub>2</sub> eq	5.2E-01	3.6E-01	1.9E-03	4.1E-02	6.4E-02	4.9E-02
Resources consumption		kg-Sbeq	7.7E-02	6.0E-02	9.7E-05	1.2E-04	1.6E-02	8.3E-05

2. Life cycle inventory analysis (LCI)

Parameter	Unit
Non-renewable material resources	5.2E+01 kg
Renewable material resources	9.4E+01 kg

3. Material composition

Material	Unit
Steel	3.9E+01 kg
SUS	2.7E-01 kg
Al	6.3E-01 kg
Other metals	1.5E+00 kg
Glass	9.3E-01 kg
Thermoplastics resin	2.8E+01 kg
Wood	5.5E+00 kg
Paper	5.3E+00 kg
Rubber	6.1E-01 kg
Assembled circuit board	2.3E+00 kg

5. Additional explanation

- Production destination : Japan
- Calculation method of use stage (Calculated by the standard scenario for MFP (EP type))
  - Expected usage period : five years
  - Estimated number of sheets used : 192,000
  - The impact of printing paper is not included.
  - The impact of expendables and Maintenance parts are included in the stage of Use&maintenance.

※ Conformed to the International ENERGY STAR® Ver3.0 Program



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#### 6-1. Supplementary environmental information

- ENERGY STAR® Ver.3.0 qualified

#### 7. Assumptions of secondary data used

IDEA v2.1.3 and Ecoleaf Environmental Labeling Program Registry data v1.06

#### 8. Remarks

Revise day:02/05/2021 Revised the calculation / description method and re-verified.

- For data quantification, please refer to PCR and Rules on quantification and declaration.
- Comparative assertion is permitted only when Rules on quantification and declaration are satisfied.  
(Reference URL : <https://ecoleaf-label.jp/regulation/>)

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